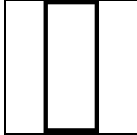




HA777

HYDROFAN EASY BLENDING ADDITIVE



READY FOR USE

DESCRIPTION

Fade-out blender to use in combination with HYDROFAN HE Basecoat.

USE

Specific additive to facilitate fade-out in partial repair processes. To use on all solid and metallic/pearl effect colours, especially the light ones.

CHARACTERISTICS

- Ready-for-use product in the practical Hydrobottle with easy dose cap
- It improves overspray absorption
- It reduces different colour haloes in the fade-out area

APPLICATION

By spray.

Ready-for-use product.

Ø Air cap: 1,2-1,3 mm; HVLP: 1,3 mm

Pressure: as indicated by the spray gun producer

N° of coats: 1 or ½ + 1

FADE-OUT PROCESS

1. Sand the area to fade-out with P800/1000 abrasive paper.



2. Apply the **Hydrofan colour** until covering (new part). Allow the surface to thoroughly become dull before going on.

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3. Apply **HA777** on the new part and on the fade-out area by degrading and taking care not to reach the panel edge. **Do not allow the wet surface to get dry.**



4. Apply the **control coat of the colour** to obtain the effect and the colour point, enlarging and degrading diagonally beyond the covered area, until the adjacent area where HA777 is still wet.



5. After flash-off and complete dehydration of the surface complete the painting process and apply **MACROFAN UHS CLEARCOAT** or **HYDROFAN CLEARCOAT**.

OBSERVATIONS

In case of use of MC380 MACROFAN AIRTECH UHS CLEARCOAT it is always necessary to activate both the colour obtained in HYDROFAN and HA777, using HH980 as per TDS N° CV036.

Moreover, it is possible to use HA777 as an opacity power reducer facilitating the fade-out in small touch-up areas.

NOTE

To verify the colour point and opacity power it is always necessary to preliminary spray some swatch cards overcoated with clearcoat.

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