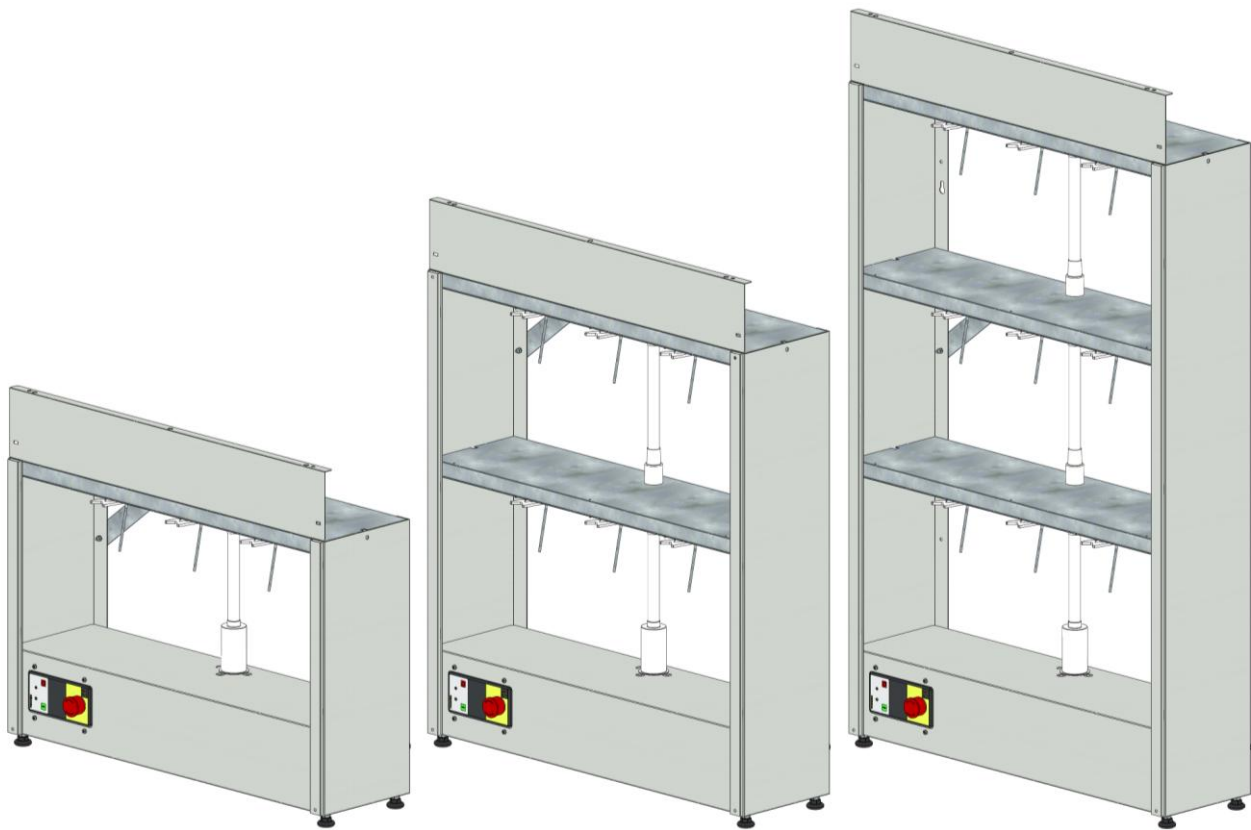


## Sirio HH

# Compact



**Code. 012633**

**Code. 012634**

**Code. 012635**

**Instruction and maintenance manual**

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# 1 GENERAL INFORMATION

## 1.1 Manufacture identification

TECMEC S.r.l.

Località Faustina, 63

20080 Albairate (MI) – Italy

Tel: +39 02 9469871

Fax: +39 02 94698741




e-mail: tecmec@tecmec.com

web: www.tecmec.com

## 1.2 Product identification

The identification label, is located on the left side of the structure, with the below mentioned data:

- Safety and Health Requirements Symbols
- Manufacture Data
- CE Mark
- Production Year
- Serial Number
- Univocal Machine Code
- Motor Protection Class
- Electrical Characteristics

				
		Loc. Faustina, 63 20080 ALBAIRATE (Milano) ITALY Tel. 0039.2.946987.1 Fax 0039.2.946987.41		
Anno di costruzione Manufacture year Baujahr Année de fabrication Año de fabricación	<input type="text"/>	Matricola N° Serial number Matrikel N° Matricule N° Matricula N°	<input type="text"/>	
Codice Code Kodex Code Código	<input type="text"/>	Tipo motore Type motor Typ motor Type moteur Tipo motor	<input type="text"/>	
Caratter. elettriche Electrical features Elektrische daten Caract. électriques Caract. eléctriche	<input type="text"/>	V	<input type="text"/>	Hz
			<input type="text"/>	Kw

Mod. M 720-08 (Rev. 1 del 28.03.2006)

### 1.3 CE Declaration



**DICHIARAZIONE DI CONFORMITÀ "CE" - "CE" CONFORMITY DECLARATION**  
**CERTIFICAT DE CONFORMITÉ "CE" - DECLARACIÓN DE CONFORMIDAD "CE"**  
**"CE" ÜBEREINSTIMMUNGERKLÄRUNG**

Si dichiara che i macchinari di nostra fornitura si intendono progettati e costruiti in conformità ai requisiti essenziali di sicurezza e salute dettati dalla Direttiva Europea sulla Sicurezza delle Macchine. Rammentiamo che la presente dichiarazione perde validità in caso di modifiche sui macchinari eseguite senza il nostro consenso.

It is hereby certified that the equipments we supply are designed and manufactured according to the safety and welfare essential requirements prescribed by the European Directive on Machines Safety. We remind that the present declaration loses validity in case of modifications on machinery carried out without our consent.

Nous déclarons que la machine de notre fourniture spécifiée ci-dessous a été conçue et construite en conformité aux normes essentielles de santé et de sécurité requises par la Directive Européenne pour la Sécurité des Machines. Cette déclaration perdra sa validité au cas où la machines aurait subit des modifications sans notre autorisation.

Se declara que las máquinas de nuestro suministro han sido proyectadas y construidas en conformidad con los requisitos esenciales de seguridad y salud dictadas por la Norma europea sobre la Seguridad de Máquinas. Recordamos que la presente declaración pierde validez en caso de modificaciones sobre las maquinarias ejecutadas sin nuestro consentimiento.

Es ist hier erklärt, daß die von uns hergestellten Maschinen in Übereinstimmung mit den wesentlichen Sicherheits- und Gesundheitserfordernissen nach der Europäischen Richtlinie über die Maschinensicherheit geplant und aufgebaut sind. Wir erinnern Sie daran, daß die vorliegende Erklärung ihre Gültigkeit im Fall von Änderungen auf die Maschinen verliert, die ohne unsere Zustimmung gemacht werden.

*Identificazione del fabbricante, Manufacturer identification, Identification du fabricant, Identificación del fabricante, Identifikation der Hersteller:*

**TECMEC S.r.L. - Località Faustina, 63 - 20080 Albairate (MI) Italy**  
**Tel. +3902946987.1 - Fax +3902946987.41 - E-mail tecmec@tecmec.com - http://www.tecmec.com**

*Identificazione della macchina, Machine identification, Identification de la machine, Identificación de la máquina, Identifikation der Maschine:*

Codice, Code, Código, Maschinenummer: : **0126XX**  
Descrizione, Description, Descripción, Schilderung: : **SIRIO HH COMPACT Nx3**  
Matricola, Serial number, Numéro de série, Número de serie, Seriennumme: : **SNOXXXXX**  
Anno di costruzione, Year of manufacture, Année de construction, Baujahr, Fecha: : **201X**

*Direttive di riferimento, Reference directives, Directives de référence, Directivas de referencia, Angewandte Normen:*  
**2006/42/CE (macchine - machines - machines - máquinas - Maschinen)**

**2014/35/UE (bassa tensione - low tension - basse tension - baja tension - Niederspannung)**

**2014/30/UE (compatibilità elettromagnetica - electromagnetic compatibility - compatibilité électromagnétique - compatibilidad electromagnética - elektromagnetische Verträglichkeit)**

*Norme applicate, Applied regulations, Normes appliquées, Normas aplicadas, Angewandte Anweisungen:*

**UNI EN ISO 12100:2010 (sicurezza del macchinario - safety of machinery - sécurité des machines - seguridad de las máquinas - Sicherheit von Maschinen)**

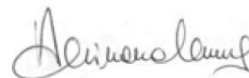
**CEI EN 60204-1 - (equipaggiamenti elettrici - electrical equipments - équipements électriques - equipos eléctricos - Elektrische Geräte)**

*Persona autorizzata a costruire il fascicolo tecnico, Person authorized to compile the technical file, Personne autorisée à constituer le dossier technique, Autorizada para elaborar el expediente técnico, Autorisierte Person zur Erstellung der technischen Dokumentation*

**TECMEC S.r.L.**

*Luogo e data, Place and date, Lieu et date, Lugar y fecha, Ort und Datum*

**Albairate, XX/XX/XX**



*Il legale rappresentante  
The legal representative*

**Laura Desinano**



## 1.4 Referred norms

2006/42/CE	Machine directive
2014/35/UE	Low voltage directive
UNI EN ISO 12100:2010	Safety Machinery - General Principles for Design - Risk reduction and assessment
CEI EN 60204-1	Electrical Equipment of Machines
2014/30/UE	Electromagnetic Compatibility

## 1.5 Warranty

The warranty covers free of charge the repair or replacement of the components with manufacturing defects.

For the condition, please refer to the document containing the warranty terms inside the CD supplied with the equipment.

In particular the warranty will not cover any transport damage, or non compliance with the installation and or due to operating instructions, and for unauthorized personnel, and for reason not caused by the manufacturer.



## **2 EQUIPMENT DESCRIPTION**

The timed dispenser HH Compact is an equipment designed for the professional sector.

The unique feature of this equipment is to store/stow in a sheltered place the color pastes contained in suitable container/cans.

In order to avoid accidents or injury to person, or and things, the equipment have to be used by trained personnel.

## **3 SAFETY**

### **3.1 Safety norms**

The products of the series HH Compact must be included in the assessment of the corporate risk, and requires compliance with applicable laws regarding safety at work .

To ensure the highest possible degree of safety, for the correct use of the equipment, all measure deemed necessary have been adopted, during the phase of the desing, construction, testing and installation.

**For a proper use, the dispenser have to be used by trained personnel, in order to avoid accidents or injury to person or things.**

The used components is in accordance with the applicable standards.

The dispenser SHC Compact must be located in a special tank/container, suitable to contain any accidental products leaks.

### **3.2 Electrical power supply**

Determined the installation area the following prerequisites have to be implemented:

- The main power supply have to be provided through an electrical panel, placed on the wall near to the dispenser.
- The maximun expected power is 0.2Kw. The section of each conductor must be a minimum of 1,5 mm<sup>2</sup>.
- The main power supply line must be fitted with an efficient ground connection, and complies with all the requirements in force.
- The electrical power supply panel must be composed of a differential switch (IΔn=0,03A) with voltage and phase compatible with the agitation motor (single phase).

To ensure a complete safe operation for the operator and the equipment, it's very important using during the assembly of the electrical panel the above mentioned type of switch, due to the fact that the switch will have a protective function against possible direct or accidentals voltage hazard down to ground .

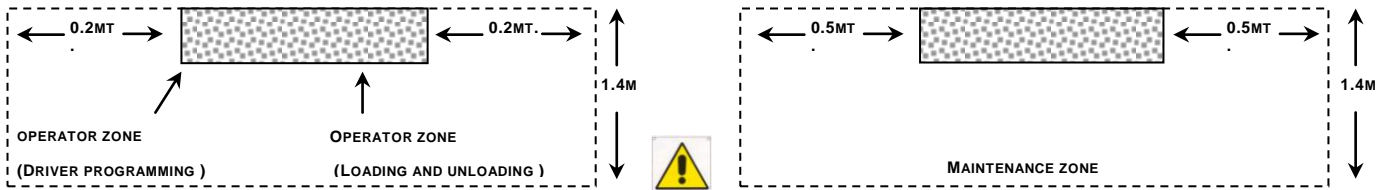
It's important to make the necessary assessment of the site, and follow the requiring and characteristic rules of the electrical system, to ensure that they are not a cause of accidents or injuries.

To avoid that the equipment have instability issues, it's necessary to verify the perfect leveling of the feets loceded in the bottom part of the structure as per the assembly instructions.

### 3.3 Working zones

The zones where improper use and not allowed intervention may present risks are the below mentioned :

- Operator Zone (front zone: for cans loading and unloading lateral zone: dispensing )
- Maintenance Zone (front and rear zone)



### 3.4 Components and safety devices

The machine is equipped with an emergency button, placed on the control panel.

A pressing action of this button cause an immediately emergency stop, classified as category 0, the power to the motor will be interrupted, and will interrupt the agitation movement.

Once the emergency situation is resolved, release the emergency button to restore the normal operation:

- Release the emergency button
- Press the START button

### 3.5 Residual risks





In spite of precaution adopted in the design of the equipment, to ensure safe use there may be reasonably foreseeable situation for which it has **only** been possible to reduce the risk without completely eliminating it.

Risk	Precaution
Injuries and or crushing during the loading and or unloading of the cans.	Use protective gloves and safety shoes during loading and unloading of the cans.
Eyes damage due to paint splashes.	Use protective glasses.
Improper actions during the agitation cycle.	Don't load or unload cans during the agitation. Don't put your hands, or tools/items in the agitation zone during the normal operation cycle.

**The dispenser is designed to handle colorant/pastes of various types. Prior to their use, follow the instructions, warning and safety instruction on each individual can/package, and on the data sheet issued by the producer.**



### 3.6 Symbols shown on the equipment

	Danger electrical hazard . Is forbidden to carry out work on the equipment under voltage. Is forbidden to operate on the electrical system without authorizations.
	Danger gear in movements. Forbidden to load or unload the cans during the agitation cycle.
	Mandatory to read carefully the instruction manual, before carry out any operations on the equipment.
	Obligation earthing requirement of the electrical system.

### 3.7 Intended use of the equipment

The unique feature of this equipment is to store/stow in a sheltered place the color pastes contained in suitable container/cans (not provided by Tecmec) closed by suitable lids (provided by Tecmec).

### 3.8 Non intended use

Any other use of this equipment that are not described in this manual are considered improper and therefore prohibited.

In particular it is forbidden:

- Load or unload the cans during the agitation cycle/process, as the drive blades are in motion. During this process the Led warning is clearly visible on the control panel.
- Any kind of manumission or unauthorized intervention on the electrical control panel.
- Access the motor compartment by unauthorized personnel, and in any case when the plug for the main power is connected.
- Remove the protection from the motor compartment, if so only during the maintenance phase done only by expert personnel.

**In any case it is absolutely mandatory to remove the plug from the main electrical/power line before executing any kind of maintenance.**

## **4 TRANSPORT AND HANDLING**

The equipment are packed in special cardboard boxes and transported on pallets.

Each box is labeled with: type of module, code, production order.

The identification label with the symbols, and the risks and residual risks is located on the front side of the motor module panel.

In case of needs to move an operating equipment please follow the below points:

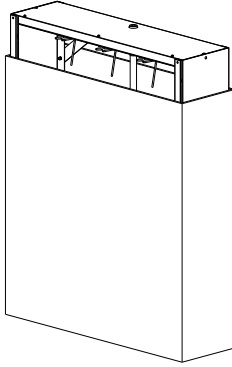
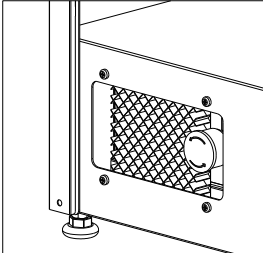
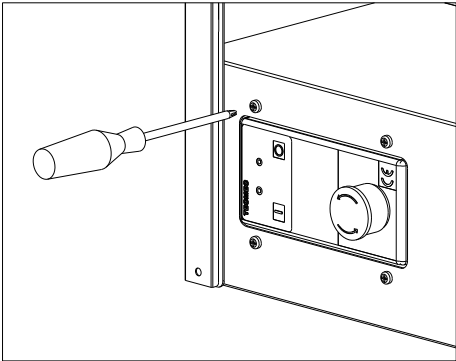
- always operate by following the instruction provided by existing accident prevention regulation
- remove the shelf's, and place all the colorants cans in a appropriated place
- place the dispenser on a pallet
- move the pallets with appropriated means to the new destination
- install the equipment by following the instructions

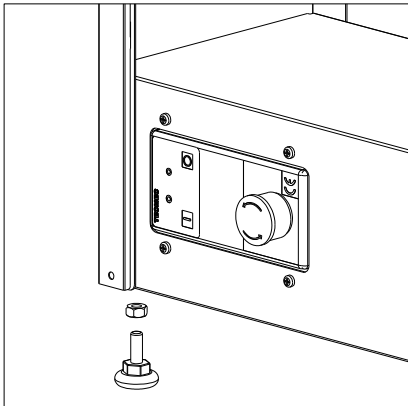
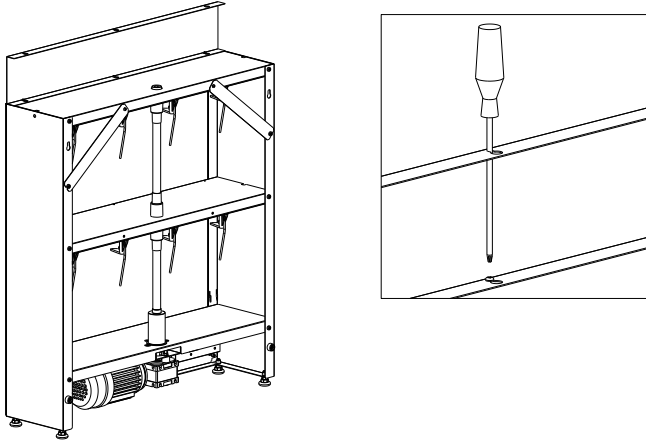
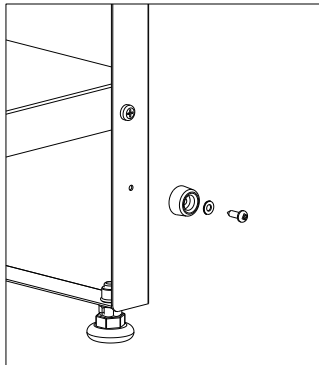
**For movement over long distance, the equipment MUST be packed and secured on pallets, as when it was delivered.**

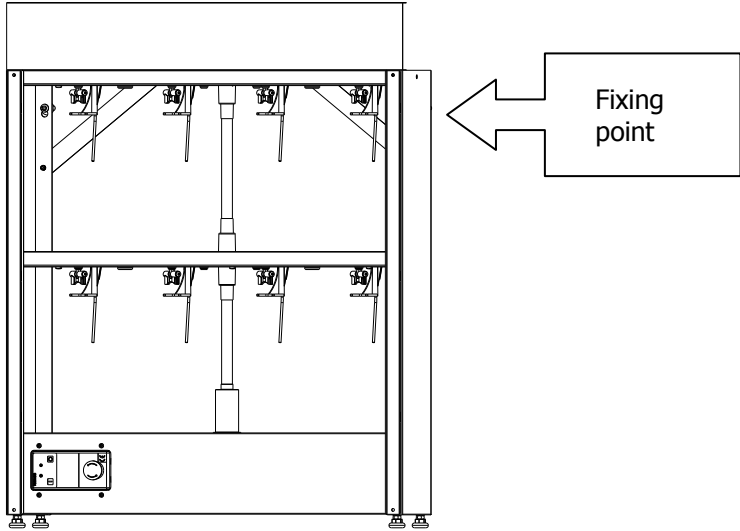
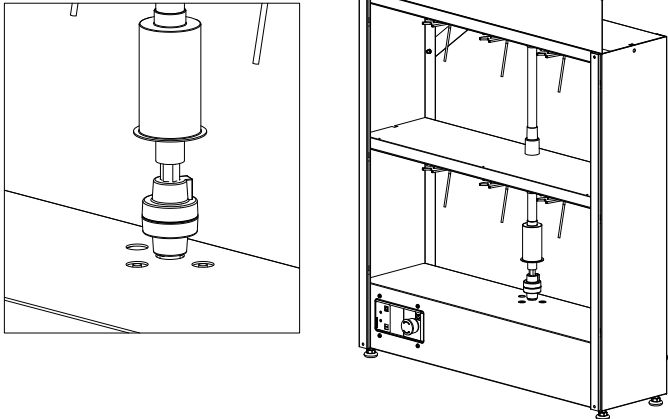
## 5 INSTALLATION

### Warning

Consider the size and weights of the various components that will be moved is fundamental constraint that the below mentioned installation steps are carried out by four (4) person.

<p><b>A</b></p> <p>Remove the module from the box.</p>	
<p><b>B</b></p> <p>Remove the protective cardboard placed in front of the control panel.</p>	
<p><b>C</b></p> <p>Reposition the control panel by tighten the 4 screws.</p>	

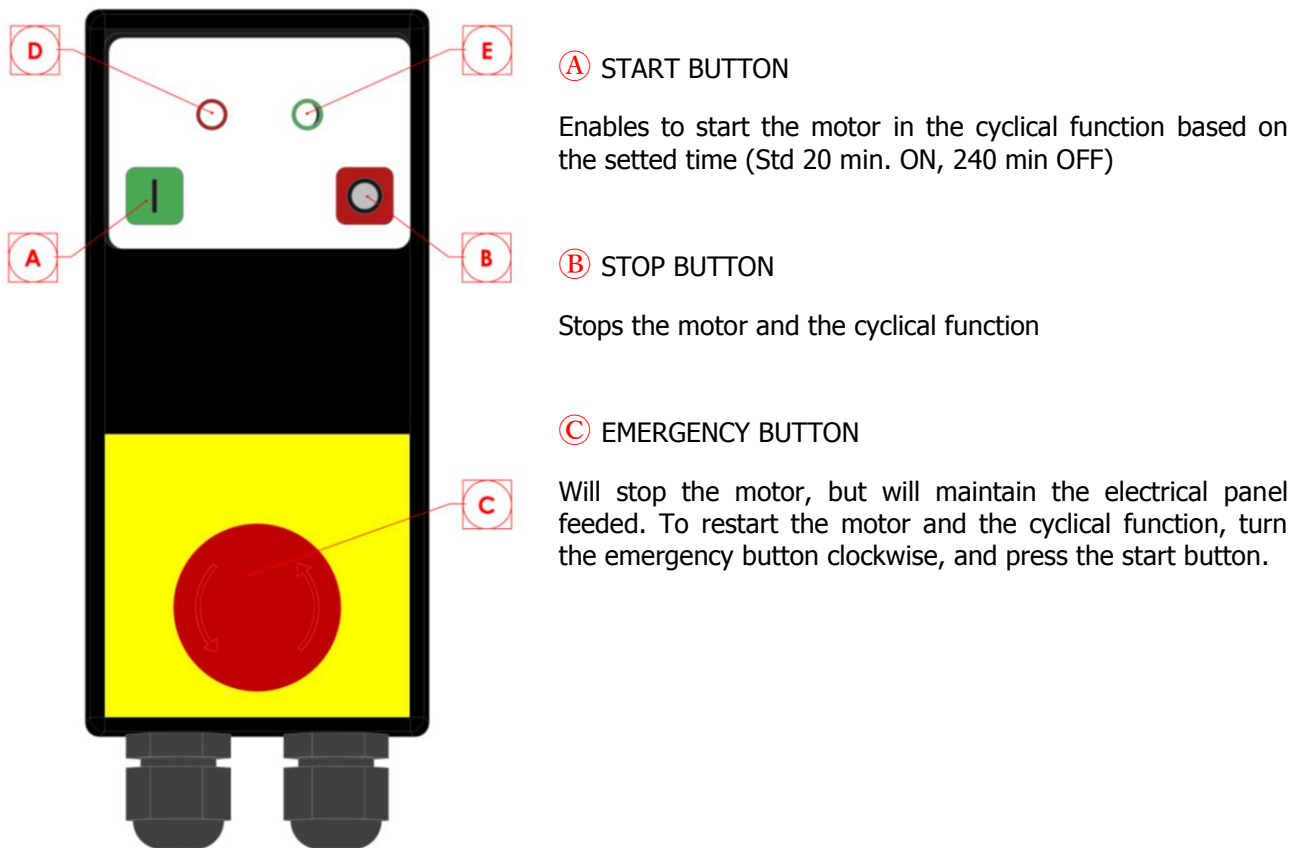
<p><b>D</b></p> <p>in case of wall mounting go to step <b>F</b></p> <p>Proceed with the assembly of the leveling feet and nuts.</p> <p>Verify that the floor where the dispenser will be installed, is leveled.</p> <p>In case the dispenser is not stable, adjust the 4 fleets and lock the counter nuts.</p>	
<p><b>If this procedure is not carried out, the result could lead to noise, malfunctions, abnormal wear of moving parts, and pose risks to the end user.</b></p>	
<p><b>E</b></p> <p>Secure the front panel using the self-tapping screws.</p>	
<p><b>F</b></p> <p>Wall mounting</p> <p>Add the spacer on the structure pillar, and secure them by using the self-tapping screw and washer .</p>	

<p><b>G</b></p> <p>Independently if it will be positioned on the floor or against the wall, the dispenser must be secured against the wall, or a similar structure, in order to support the weight, and prevents overturning</p> <p>For the fixing use the provided anchors.</p>	
<p><b>H</b></p> <p>Verify the transmission joints.</p> <p>Lift up the plastic protection of the transmission joint, and ensure the perfect coupling of the 2 half coupling.</p> <p>Place back the protection.</p>	

## 6 OPERATING

### 6.1 Operation instruction and electrical panel adjustment

The mixing machine is controlled by a electrical panel with internal CPU, that will generate the signal/input to the agitation motor. The control panel is located in the lower part of the machine.



<u>INDICATIONS</u>		
<i>Led</i>	<i>Mode</i>	<i>Meaning</i>
(E)	Green Led fixed light	Dispenser powered (tension present)
(D)+(E)	Red Led flashing and Green Led off	Motor on, agitation phase active
(D)+(E)	Red and Green Led fixed light	Cycle mode active (agitation motor off ready to start)

**Note:**

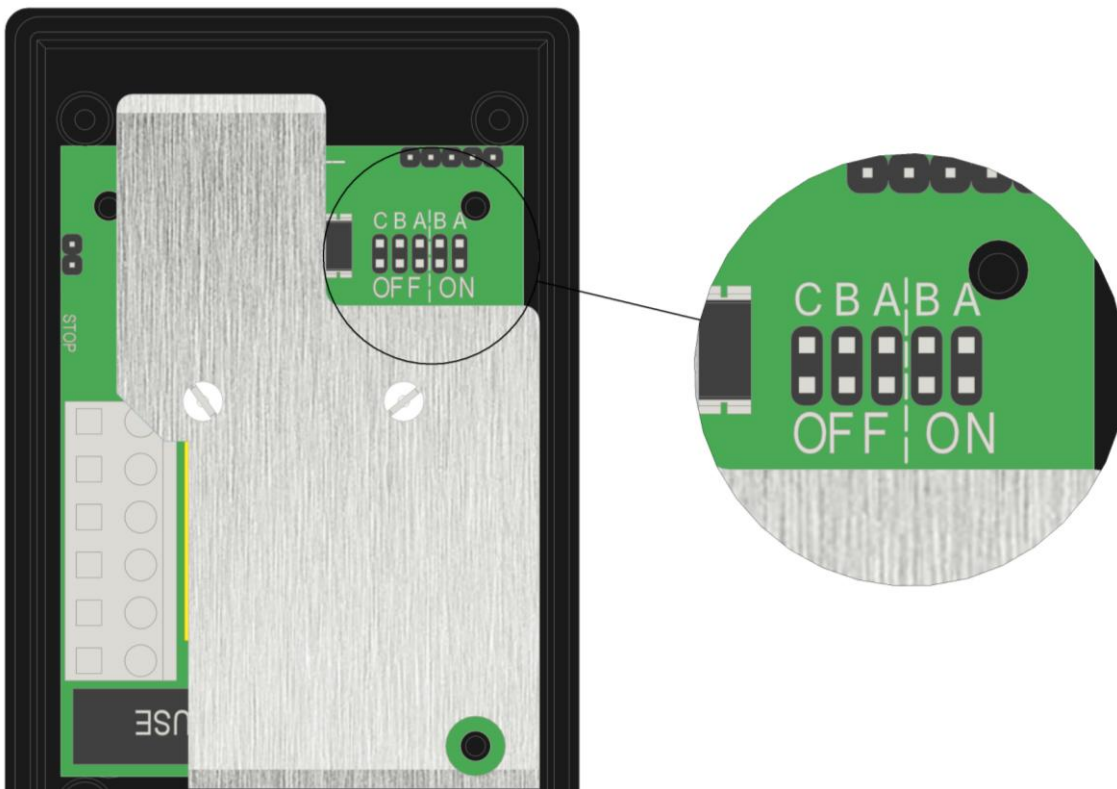
**To restart the motor during the pause period, press the red STOP button, wait a few seconds and press the green START button.**






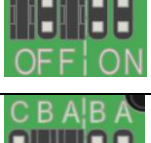
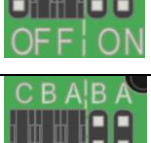

## 6.2 Customized agitation and pause settings





The factory setting (012245) is setted as follow: **20** minutes agitation **240** minutes pause.

If necessary, you can change these settings by doing the following:

- disconnect the machine from the power line
- remove the frame from the bracket
- remove the cover of the panel by unscrewing the 4 rear screws
- following the table below, close the desired contacts with jumpers of the area shown in the figure



Pause time (min.)		
60 min.		No jumper
120 min.		Jumper on C
180 min.		Jumper on B
240 min.		Jumper on B+C
300 min.		Jumper on A
360 min.		Jumper on A+C
420 min.		Jumper on A+B
480 min.		Jumper on A+B+C

Shaking time (min.)		
10 min.		No jumper
15 min.		Jumper on B
20 min.		Jumper on A
25 min.		Jumper on A+B



### 6.3 Change of function mode

Regardless of the factory settings, if necessary, the electronic control panel can be changed from cyclic (ON/OFF) into timer (only one stirring cycle).

The change of operation mode from cyclic to timer is possible by acting on the side contact jumper of the card shown in the figure.



In cyclic operating condition the jumper is not present (open contact) and in timer mode the jumper is present (closed contact).

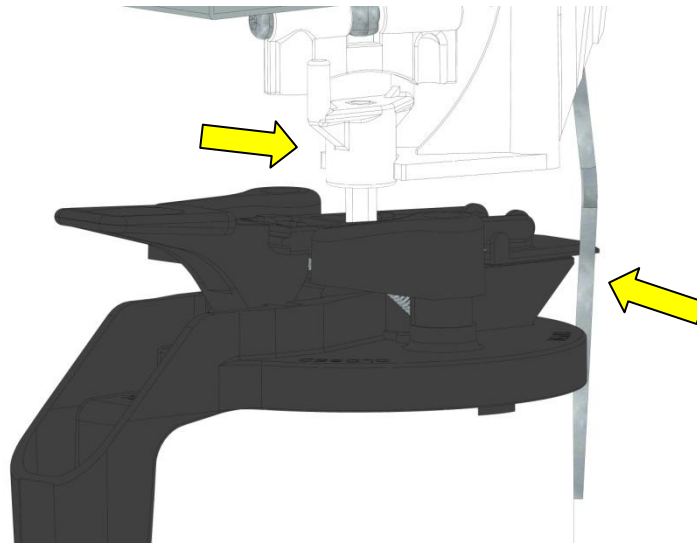
When the change is made, follow the previous table for stirring and pause settings.

Close the control panel, supply voltage and check if the operation is the desired one.

## 6.4 Loading and unloading of cans

Add or remove the cans from the respective location only when the machined is turned off.

When placing the can make sure that the lid is properly positioned. The reference point are 2, the spout against the anti rotation "nail", and the fork against the reference point.



## **7 MAINTENANCE**

### **7.1 Ordinary maintenance**

To extend the life time of the equipment, the HH Compact needs some few precaution:

- verify every morning that the power lights in **ON**;
- verify that all the lids of the cans/tins are properly placed in the agitation zone;
- in case of liquids spill, disconnect the equipment from the main electrical line, clean immediately the area by using the proper products;
- leave the equipment in always operation mode, even during the evening and weekends , in order to keep the products always ready to be used;
- verify every six months the correct tightening of the transmission, transmission joints, and the proper tension of the motor belt;
- verify every months the functionality of the emergency button by following the below steps:
  - 1- press the button during any operation phase, verify that the lights on the control panel are switched off, and in case of agitation that the motor will stop .
  - 2- once the procedure is done, restore the equipment by pressing the green START button.

For any other kind of issues or doubts, please, contact the Customer Service Dep. in Tecmec.

### **7.2 Non use periods**

In case that the equipment will be switched off, due to a prolonged period of non-use, to avoid a overload issues on the motor it is necessary to proceed as follow:

- remove all the cans/tins from the shelf's, execute a mixing trough a mixer/shaker or in alternative a manual mixing, and verify any eventual consistency problem.
- in group of 2-3 locate them on the equipment, and mix them for at least 5 minutes.
- stop the agitation, and add other cans/tints for the mixing cycle. Proceed as above until all the cans/tins are stored in the equipment.

In case of power failure, verify the reason, once restored the situation, restart the agitation cycle by pressing the green START button, in order to always ensure a good homogenization of the product.

During the loading and unloading of the cans, stop the agitation cycle by pressing the red STOP button.

## 8 TROUBLESHOOTING

Problem	Possible cause	Possible solution
The motor is stopped and the electrical panel is switched off.	No power.	Verify that the power cord is connected and intact.
	The thermal protection internal of the motor have been activated.	Unplug the unit, wait an hour before connecting again, verify the functioning. If not working change the motor.
	Emergency button pressed.	Release the button by turning; then press the start button.
The electrical panel is not working in all or in some of the buttons.	Possibile tension overload.	Remove the power plug, wait a few minutes before reinsert the plug and operate the equipment.
	Failure on the electrical panel.	Replace the electrical panel.
The motor is turning but does not transmit the rotation to the vertical shaft.	Feather key missing or broken on the reducer shaft.	Replace /insert the feather key.
	Transmission joint broken or unhooked.	Verify the connection between the various joints.
Noise machine.	Machine not correctly positioned. The feet are not adjusted correctly.	Adjust the feet.
The panel is on, but the motor is not working.	Fuse blown	Change fuse.

For any other kind of issues or doubts, please, contact the Customer Service Dep. in Tecmec

## 9 SPECIFICS

<i>Feature</i>	<i>Value</i>	<i>U.M.</i>
Dimension	Height	min 640 / max 1310
	Width	765
	Depth column	225
Net ( without colorrants )	Minimum	20
	Maximum	35
Operating temperature	10÷40	°C
Power supply	220 ±15%	V
Frequenzy	50 Hz (60Hz)	Hz
N° Phase	1Ph+N+TERRA	
Maximum Absorbed Power	0,2	kW
Protection class	IP55	
Noise levell	62.1	db

### Electrical panel

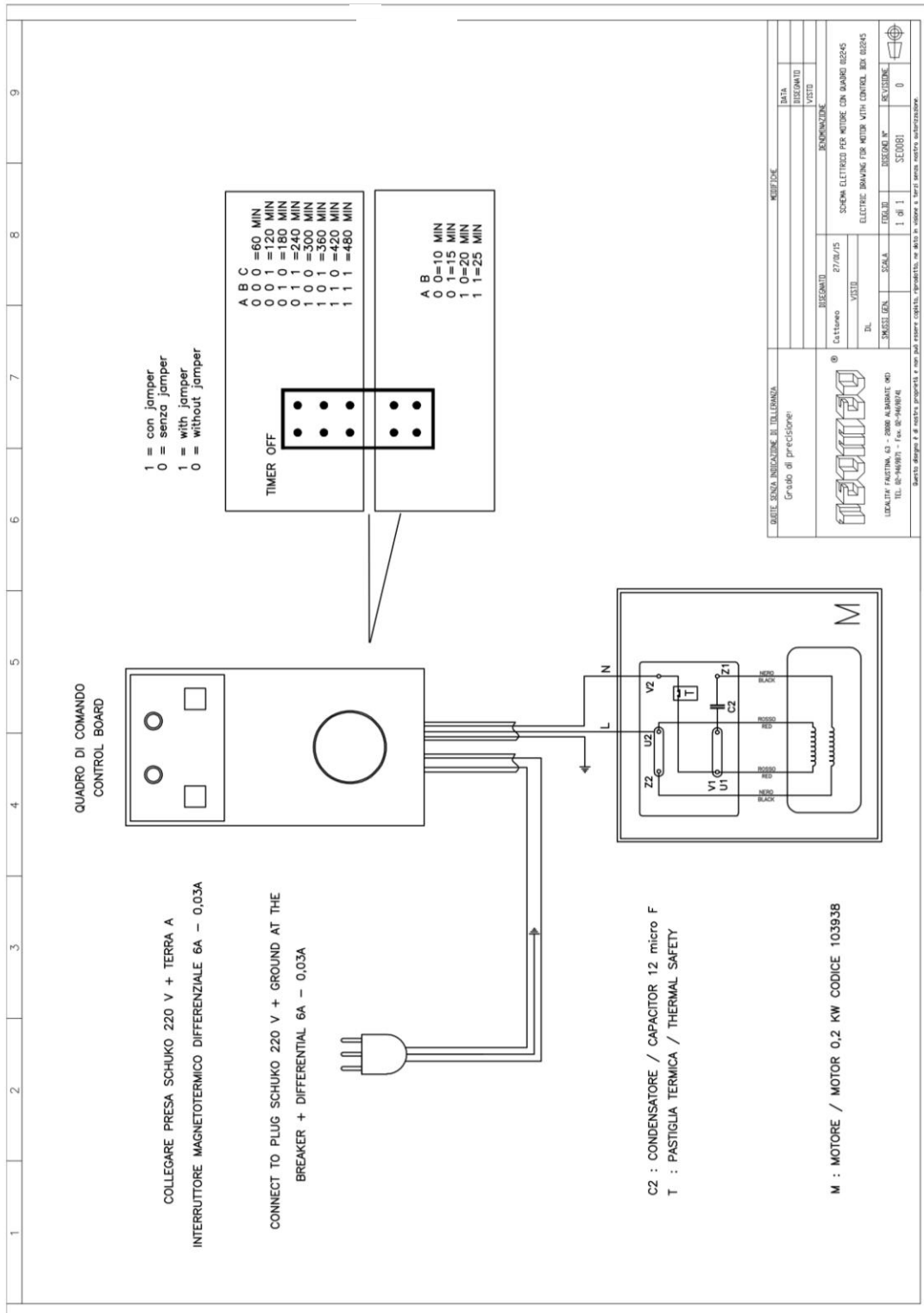
Dimensions :	15 x 7 x 5 cm
Protection class:	IP54
Electrical panel protection:	Internal fuse 10 A
Power supply:	220V 50/60Hz
Keyboard:	membrane type with raised buttons and emergency button
Indications:	Red led - Green led

### Motor

Asynchronous single phase :	S1
Rated data :	type MYT 0,180 kW 4 poli 220/240V-50Hz
Construction:	B14
Thermal protection :	Thermal probe inside the winding
Capacitor:	12µF inside the terminal box
Referred norms:	IEC 60034

## 10 ELECTRICAL SCHEMATIC

### 10.1 Wiring electrical panel standard motor single phase



## **11 DISPOSAL**

Before carrying out any kind of operation disconnect the power plug.

This equipment **can't** be disposed as domestic waste.

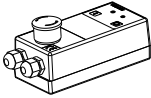
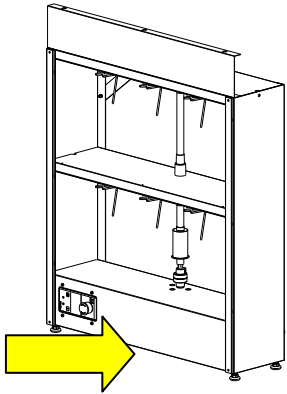
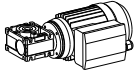
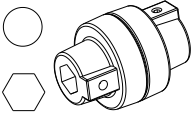

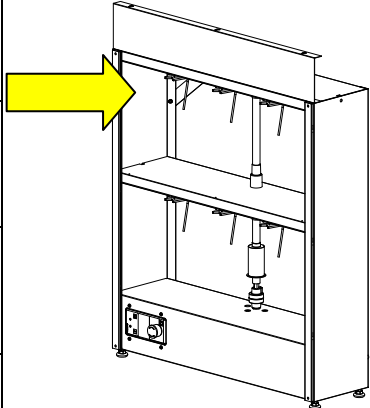
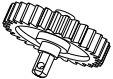

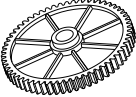
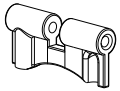
In case of disposal, dismantle and divide as much as possible the different parts of the equipment based on the different materials, (such as pipes, rubber components, lubricants, solvent, paints, aluminum, copper, ferrous, material etc.)

Proceed with disposal in accordance with the current laws, which may also require written communication or request for approval to the responsible authority.

The products which are accidentally spilled from the cans, but also contaminated products as paper/rags used for the cleaning, must be recovered and disposed in according to the current regulation, since their dispersion could cause damage to people and to the environment.

For the disposal of the colorants, or for the contaminated parts, refer to the safety data sheet of the relative products.

## 12 SPARE PARTS

	012245 012245-M15	Electrical panel IP54 20on/240off	
	101997	Motor Reducer 0.18Kw 220V 50Hz 20/1	
	017312	Joint Ø14/Esag. 12	
	001213	Idle Gear Ø60	
	001212	Gear Ø60 with hexagonal pin	
	008194	Central gear Ø60 with hexagonal hole 12	
	008202	Idle gear Ø124	
	008912	Coupling fork HH	