

## **Product - Information** 1K-EP Schnellhaftgrund

(1K-EP Quick Adhesion Primer) Art.-Nr. 20-201-11 White Art.-Nr. 20-202-11 Grey 17.05.2021

1K- EP Schnellhaftgrund is a 1K primer filler with active corrosion protection
and good adhesion to steel, zinc, aluminium and stainless steel.
Can be topcoated with all SWIN topcoats.

Colour shade	White and Grey					
Mixing ratio						
Hardener						
Thinner	SWIN Washing Thinner 7798					
Spray viscosity at 20 °C	18-20 s 4 mm D					
Processing	Spray pressure	Sp		ray nozzle	Spray passes	
Air / flow cup	3-5 bar		1,3	-1,5 mm	1-2	
Airless / Airmix	ca. 100-150 ba	ar	11-15	5, 20-60°mm	1	
Pot life						
Dry film thickness	1-2 evenly closed wet spray passes (approx. 20-30µ)					
Flash-off time	20-30 min.					
Drying	recoatable	du	ıst dry	tack-free	ready for assembly	
20 °C	20-30 Min.	10	0 Min.	25-30 Min	ca. 30 Min.	
60°C	5-10 Min.		5 Min.	5-10 Min.	ca. 10 Min.	

Notes:

Clean and grind anodised aluminium and stainless steel particularly carefully.

Do not use on thermoplastic surfaces.

Do not overcoat with polyester materials.

Check old coating before processing.

The surface must be clean, dry and free of dust, rust, oil and grease.

Labelling according to Regulation (EC) Nr. 1272/2008::

highly flammable hazardous to health corrosive

Intended for professional use only.

The information given are laboratory and practical guideline values. Material, application technique and working conditions are beyond our control, therefore the usability of our product under the respective conditions has to be checked. Advice is given to the best of our knowledge, but without obligation. The hazard warnings and legal regulations must be observed.