

TEKNOCLAD 3371-72

Primer / Intermediate / Topcoat

TEKNOCLAD 3371-72 is a water-borne primer, intermediate, topcoat for industrial treatment of wood designated for exterior use, such as cladding board and fences.

The product has good anti-blocking properties.



TECHNICAL DATA

Fields of application	Cladding boards
Recommended substrate	Softwood, Hardwood
Solids	29-45% w/w depending on gloss and colour.
Volatile organic compound (VOC)	See safety data sheet.
Theoretical spreading rate	5-6 m ² /l
Colours	Base 3 (opaque colours).
Tinting system	Teknocolor
Gloss (60°)	20
Thinner	The product is delivered ready for use.
Density	1.03-1.22 g/ml depending on gloss and colour.
Storage	Storage temperature is +5°C - +30°C. Shelf life in unopened containers: See "Best before date" on the label. Keep containers tightly closed after use.
Packaging	Available in a range of standard pack sizes.

DIRECTION FOR USE

Surface preparation	The wood must be free from wood dust and contamination. The moisture content of the wood should not exceed 18%. Pretreatment is required for wood substrates not meeting Durability Class 3, EN 350:2016. Teknos has a range of preservative products meeting the requirements of EN 599-1, please contact Teknos for further guidance.
Application method	Brush machine
Application conditions	Stir thoroughly before use. Optimum temperature for products and surroundings: +18°C - +22°C. Optimum relative air humidity: Approx. 50%. Film thickness rough, sawn, and planed: 2 x 100 g/m ² .

Drying time	+23°C / 50% RH
-dry to handle	1-2 h
-fit for sanding and overcoating	2-3 h
	The drying time can be reduced using special drying systems to force drying. The drying times are approximate and may vary according to wood quality, temperatures, humidity, ventilation, and film thickness.
Coating system	Is applied on untreated, primed or possibly intermediate treated parts.
Cleaning	Water.

HEALTH AND SAFETY

Safety and precaution measures See safety data sheet.

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