

## **Product - Information**

2K-HS Premium Decklack (2K-HS Premium Topcoat) Binder SW 2000 18.05.2021

2K-HS premium topcoat for partial and full coating of commercial vehicles, buses and cars. Excellent flow, high surface hardness, yellowing and weather resistance as well as chemical and mechanical resistance.

1			
According to colour database			
2:1 Volume			
30-100-x normal, 30-200-x kurz (fast), 30-300-1 Express			
SWIN-Universalverdünnung kurz (fast 60-102-x), normal (60-101-x) or lang (slow 60-100-x)			
18-22 s 4 mm D			
Spray pressure	Spray	v nozzle	Spray passes
3-5 bar	1,3-	1,5 mm	2
3-4 hrs.			
40-60 μm			
10 min between sprays and before oven drying			
recoatable	dust dry	tack-free	ready for assembly
	45-60 min	5-6 h	ca. 20 h
30-45 min after cooling, depending on hardener type			
200 1 1 1 1 1 1	e		
300-1 is only suitabl	e for spot repairs	S III	
flammable			
	2:1 Volume 30-100-x normal, 3 SWIN-Universalve lang (slow 60-100- 18-22 s 4 mm D Spray pressure 3-5 bar 3-4 hrs. 40-60 µm 10 min between sp recoatable 30-45 min after con <b>300-1 is only suitabl</b>	2:1 Volume 30-100-x normal, 30-200-x kurz (fas SWIN-Universalverdünnung kurz (fa lang (slow 60-100-x) 18-22 s 4 mm D Spray pressure Spray 3-5 bar 1,3- 3-4 hrs. 40-60 μm 10 min between sprays and before ov recoatable dust dry 45-60 min 30-45 min after cooling, depending of 300-1 is only suitable for spot repairs	2:1 Volume   30-100-x normal, 30-200-x kurz (fast), 30-300-1 Es   SWIN-Universalverdünnung kurz (fast 60-102-x), r   lang (slow 60-100-x)   18-22 s 4 mm D   Spray pressure Spray nozzle   3-5 bar 1,3-1,5 mm   3-4 hrs.   40-60 µm   10 min between sprays and before oven drying   recoatable dust dry   45-60 min 5-6 h   30-45 min after cooling, depending on hardener typ   300-1 is only suitable for spot repairs !!!

Intended for professional use only.

The information given are laboratory and practical guideline values. Material, application technique and working conditions are beyond our control, therefore the usability of our product under the respective conditions has to be checked. Advice is given to the best of our knowledge, but without obligation. The hazard warnings and legal regulations must be observed.