

GENERAL INFORMATION

30-69 HS Taping Additive is an additive for multi-colour work and striping on commercial vehicles and passenger cars. 30-69 HS Taping Additive allows you to apply multiple colours within a short time frame.

MIXING RATIO



2 : 1 HS420 Top Coat : HS420 Hardener + 15% Taping Additive

GUN SET UP



	NOZZLE (MM)	AIR PRESSURE (BAR / PSI)
HVLP	1,2-1,4	2/29
HE	1,2-1,4	2,0-2,5/29-36
Pressure tank	0,85-1,1	-
Airless/ Airmix	0,009* - 0,011*/40*	180-200

APPLICATION



2 coat 30 - 50 µm (1,2-2,0 mil)

FLASH OFF AND DRY TIMES



AIR DRY 20°C / 68°F		FORCED DRY 60°C / 140°F	
Flash off	-	Flash off	-
Dust free	-	Dust free	-
Dry to handle	-	Dry to handle	-
Dry to tape	-	Dry to tape	-
Dry to sand	-	Dry to sand	-
Dry to polish	-	Dry to polish	-



SUBSTRATES



POT LIFE AT 20°C / 68°F



30 minutes

COMPONENTS



MM 3000 - 3046 BeroThane HS420 3000 Series
 8-430 HS420 Hardener Very Fast
 8-440 HS420 Hardener Fast
 8-450 HS420 Hardener Medium
 8-181 HS420 Special Thinner

ADDITIVES



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8-181 HS420 Special Thinner to be replaced by 30-69 HS Taping Additive.

SURFACE PREPARATION



Pre clean the surface with 1-951 Silicone Remover wipe on and wipe dry. Sand surface with P400 or finer grit abrasive. Remove all sanding debris with compressed air, sanding vacuum and clean with 1-951 Silicone Remover wipe on and wipe dry.



Mask entire vehicle to eliminate unwanted overspray.

NEXT LAYER



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PHYSICAL DATA

PHYSICAL DATA 30-69 HS TAPING ADDITIVE		
Chemical Base	Mix of organic solvents with catalyst	
Physical Properties	Viscosity (RTS)	17 - 19 Dincup 4 / 20°C
	Specific Gravity (kg/l)	0,92
	Flash Point Closed Cup	27°C / 80,6°F
	Volume % Solids	2,2
	Economy	-
	Gloss	-
	Colour	-

PROTECTION

Use suitable respiratory protection (*fresh air supply respirator is strongly recommended*).



For more detailed information please visit the following link for the Safety Data Sheet:

https://sds.de-beer.com/en/debeer/choose_localization

CLEAN UP



1-051 Gun Cleaner

STORAGE/SHELF LIFE

Minimum 2 years; (Under normal storage conditions 10°C - 30°C / 50°F - 90°F) (unopened container).



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