



GENERAL INFORMATION

1-15 Washprimer is a washprimer with etching and passivating properties. Do not apply under polyester spraying putty or on thermoplastic TPA coats. If you are not sure about the type of aluminium, always use Washprimer. Do not use Washprimer as a shopprimer. Never put an unfinished car with Washprimer in a humid environment. Best result will be obtained if fresh material is mixed in the morning and in the afternoon, in glass or plastic container.

MIXING RATIO



1:1 Washprimer : Washprimer Hardener

GUN SET UP



	NOZZLE (MM)	AIR PRESSURE (BAR / PSI)
HVLP	1,3-1,5	2/29
HE	1,3-1,5	1,5-1,8/21-26
Airless/ Airmix	0,009"/65e"	140/160

APPLICATION



1 coat 10 - 20 µm (0,4-0,8 mil).

FLASH OFF AND DRY TIMES



AIR DRY 20°C / 68°F		FORCED DRY 60°C / 140°F	
Flash off	5 - 10 minutes	Flash off	-
Dust free	10 - 15 minutes	Dust free	-
Dry to handle	-	Dry to handle	-
Dry to tape	-	Dry to tape	-
Dry to sand	-	Dry to sand	-
Dry to polish	-	Dry to polish	-



SUBSTRATES



Cured old coatings, steel, galvanized steel and most types of aluminium.

Note: Do not use on thermoplastic (TPA) layers.

POT LIFE AT 20°C / 68°F



Max. 480 minutes

COMPONENTS



1-10 Washprimer Hardener

ADDITIVES



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SURFACE PREPARATION



Pre clean the surface with 1-951 Silicone Remover wipe on and wipe dry. Sand surface with P180-P240 grit abrasive. Remove all sanding debris with compressed air, sanding vacuum and clean with 1-951 Silicone Remover wipe on and wipe dry.



Mask entire vehicle to eliminate unwanted overspray.

NEXT LAYER



All 2K Surfacer and primers, except Epoxy Primer.

PHYSICAL DATA

EU REGULATIONS		
VOC Code	2004/42/IB(c)(780)716	
Product sub category (according directive 2004/42/ EC) and max VOC content (ISO 11890-1/2) of the ready to use product.	11B/c. Primer - Wash Primer. EU limit values: 780 g/L (2007) This product contains a maximum of 716 g/L VOC.	
Chemical Base	Special resins, chromatefree antirust pigments and mild solvents	
Physical Properties	Viscosity (RTS)	18 - 20 Dincup 4 / 20°C
	Specific Gravity (kg/l)	0,968
	Flash Point Closed Cup	16°C / 60,8°F
	Volume % Solids	14,6
	Economy	6 m ² /L/25 µm 245 ft ² /Gal/1 mil
	Gloss	Matt
	Colour	Beige

PROTECTION

Use suitable respiratory protection (*fresh air supply respirator is strongly recommended*).



For more detailed information please visit the following link for the Safety Data Sheet:

https://sds.de-beer.com/en/debeer/choose_localization

CLEAN UP



1-051 Gun Cleaner

STORAGE/SHELF LIFE

Minimum 2 years; (Under normal storage conditions 10°C - 30°C / 50°F - 90°F) (unopened container).



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