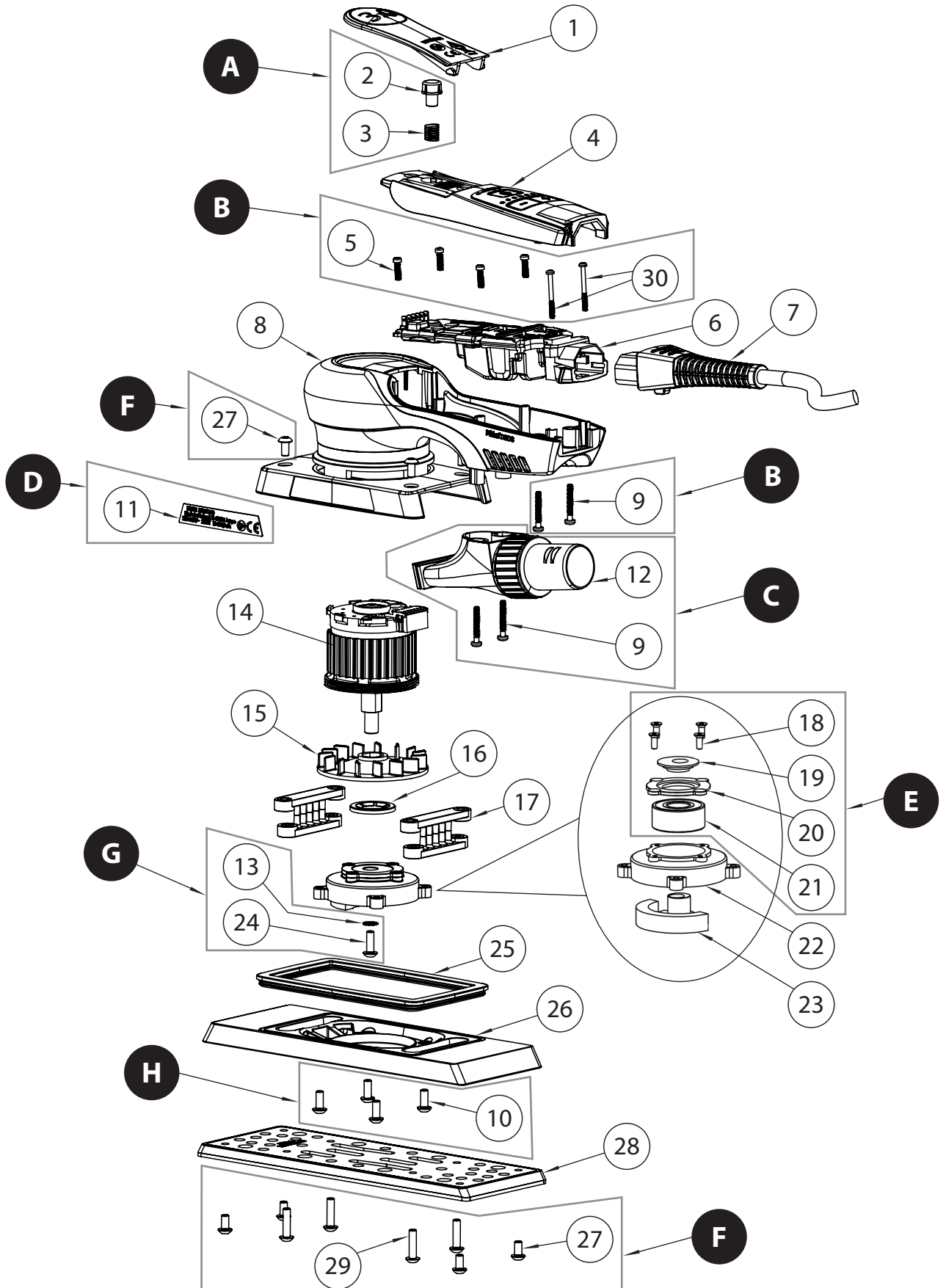


Exploded view of DEOS II 70 x 198 mm & 81 x 133 mm (220-240V)  
Updated 15.11.2023



## DEOS II 70 x 198 mm & 81 x 133 mm Spare Part kits (220-240V)

Electrical tool must be serviced by a qualified repair person and in accordance with national requirements.

**Note!** Repairs performed by non-authorized repairer will breach the Mirka warranty.

Mirka code	Item	Description	Kit	Qty	Tightening torque
MIE6520211		<b>Start Button kit</b>			
	2	Start Button	A	1	
	3	Start Button Spring		1	
MIE6520511		<b>Screw kit</b>			
	5	Screw 2.5 x 10 mm	B	4	0,5 Nm/0,4 ft-lb
	9	Screw 3 x 25 mm		2	1,4 Nm/1,0 ft-lb
	30	Screw 2.5 x 25 mm		2	0,5 Nm/0,4 ft-lb
MIE3321211		<b>Swivel Exhaust kit</b>			
	9	Screw 3 x 25 mm	C	2	1,4 Nm/1,0 ft-lb
	12	Swivel Exhaust		1	
MIE3321112		<b>Type Label kit, DEOS II EU 220-240V (343, 353, 383, 663)</b>			
	11	Type Label 383	D	10	
	11	Type Label 353		10	
MIE3321811		<b>Bearing kit</b>			
	18	Screw 3 x 6 mm		4	1,0 Nm/0,7 ft-lb
	19	Dust Shield	E	1	
	20	Bearing Flange		1	
	21	Ball Bearing		1	
MIE3322711		<b>Pad Screw kit</b>			
	27	Screw 4 x 8 mm	F	8	2,4 Nm/1,8 ft-lb
	29	Screw 4 x 16 mm		4	2,4 Nm/1,8 ft-lb
MIE3322411		<b>Balancing Housing Screw kit</b>			
	13	Washer M4	G	1	
	24	Screw 4 x 12 mm		1	2,4 Nm/1,8 ft-lb
MIE3321011		<b>Backing Plate Screw kit</b>			
	10	Screw 4 x 10 mm	H	4	2,4 Nm/1,8 ft-lb

Separate spare parts on next page.

## DEOS II 70 x 198 mm & 81 x 133 mm Spare Parts (220-240V)

Mirka code	Item	Description	Kit	Qty	Tightening torque
MIE3310111	1	<b>Lever 3.0mm</b>		1	
	2	Start Button	A	1	
	3	Start Button Spring	A	1	
MIE6510412	4	<b>Cover Plate</b>		1	
	5	Screw 2.5 x 10 mm	B	4	0,5 Nm/0,4 ft-lb
MIE6510612	6	<b>Speed Controller *</b>		1	
MIE9016011	7	<b>Rewireable Mains Cable 4,3m CE 230V EU</b>		1	
MIE9017011	7	<b>Rewireable Mains Cable 4,3m CE 230V UK</b>		1	
MIE9017111	7	<b>Rewireable Mains Cable 4,3m CE 230V CH</b>		1	
MIE9017511	7	<b>Rewireable Mains Cable 4,3m CE 230V ANZ</b>		1	
MIE9017611	7	<b>Rewireable Mains Cable 4,3m CE 230V ARG</b>		1	
MIE9017411	7	<b>Rewireable Mains Cable 4,3m 230V CN</b>		1	
MIE3310811	8	<b>Housing</b>		1	
	9	Screw 3 x 25 mm	B,C	2	1,4 Nm/1,0 ft-lb
	10	Screw 4 x 10 mm	H	4	2,4 Nm/1,8 ft-lb
	11	Type Label 383	D	1	
	11	Type Label 353	D	1	
	12	Swivel Exhaust	C	1	
	13	Washer M4	G	1	
MIE3321411	14	<b>Motor 230 V* and Pushlock Washer 12mm</b>		1	25 Nm/18,4 ft-lb
MIE3311511	15	<b>Fan</b>		1	
MIE3361611	16	<b>Pushlock Washer 12mm</b>		1	
MIE3311711	17	<b>Pad Support 2/Pack</b>		2	
	18	Screw 3 x 6 mm	E	4	1,0 Nm/0,7 ft-lb
MIE3311911	19	<b>Dust Shield</b>	E	1	
	20	Bearing Flange	E	1	
	21	Ball Bearing	E	1	
MIE3312211	22	<b>Bearing Housing</b>		1	
MIE3512311	23	<b>Balancing Weight 81x133 mm</b>		1	
MIE3812311	23	<b>Balancing Weight 70x198 mm</b>		1	
	24	Screw 4 x 12 mm	G	1	2,4 Nm/1,8 ft-lb
MIE3312511	25	<b>Seal</b>		1	
MIE3512611	26	<b>Backing Plate 81x133mm</b>		1	
MIE3812611	26	<b>Backing Plate 70x198mm</b>		1	
	27	Screw 4 x 8 mm	F	8	2,4 Nm/1,8 ft-lb
8292353011	28	<b>Backing Pad Net 81x133mm Grip 46H Medium</b>		1	
8292383011	28	<b>Backing Pad Net 70x198mm Grip 48H Medium</b>		1	
	29	Screw 4 x 16 mm	F	4	2,4 Nm/1,8 ft-lb
	30	Screw 2.5 x 25 mm	B	2	0,5 Nm/0,4 ft-lb

\* Spare parts only available to authorized repairers.