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SECTION 1: Identification of the substance/mixture and of the company/undertaking

· 1.1 Product identifier

- · Trade name: Q 40-177 HN XTRM-DRY Epoxy Hardener normal
- · 1.2 Relevant identified uses of the substance or mixture and uses advised against
- No further relevant information available.
- · Application of the substance / the mixture Hardening agent/ Curing agent
- · 1.3 Details of the supplier of the safety data sheet

• Manufacturer/Supplier:

Q-Company Int. GmbH Lentföhrdener Strasse 12 – 14 D-24576 Weddelbrook, Germany msds@qrefinish.com Tel +49 (0)4192 891420 www.qrefinish.com

· 1.4 Emergency telephone number: +49 (0)551-19240 (Giftinformationszentrum-Nord)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture
 Classification according to Regulation (EC) No 1272/2008

🕨 flame

Flam. Liq. 3 H226 Flammable liquid and vapour.

health hazard

STOT RE 2 H373 May cause damage to organs through prolonged or repeated exposure.

🖆 🛃 corrosion

Eye Dam. 1 H318 Causes serious eye damage.



Skin Irrit. 2 H315 Causes skin irritation.
Skin Sens. 1 H317 May cause an allergic skin reaction.
STOT SE 3 H335 May cause respiratory irritation.

· 2.2 Label elements

· Labelling according to Regulation (EC) No 1272/2008

The product is classified and labelled according to the GB CLP regulation.

• Hazard pictograms



· Signal word Danger

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⁻ GB

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Hazard-determ	ining components of labelling:
Xylene	
Butan-1-ol	
Polyaminoamid	le adduct
2,4,6-tris(dimet	hylaminomethyl)phenol
Hazard stateme	ents
H226 Flammab	le liquid and vapour.
H315 Causes sk	sin irritation.
H318 Causes se	rious eye damage.
H317 May caus	e an allergic skin reaction.
	e respiratory irritation.
H373 May caus	e damage to organs through prolonged or repeated exposure.
Precautionary s	statements
P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
<i>P303+P361+P</i> .	353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].
<i>P305+P351+P</i> .	338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTER/doctor.
P321	Specific treatment (see on this label).
P362+P364	Take off contaminated clothing and wash it before reuse.
2.3 Other hazar	
Results of PBT	and vPvB assessment
PBT: Not appli	
vPvB: Not appl	

SECTION 3: Composition/information on ingredients

· 3.2 Mixtures

[·] Description: Mixture of substances listed below with nonhazardous additions.

Xylene	50-100%
 Flam. Liq. 3, H226; STOT RE 2, H373; Asp. Tox. 1, H304; Acute Tox. 4, H312; Acute Tox. 4, H332; Skin Irrit. 2, H315; Eye Irrit. 2, H319; STOT SE 3, H335 	
Ethylbenzene	≥10-<25%
 Flam. Liq. 2, H225; STOT RE 2, H373; Asp. Tox. 1, H304; Acute Tox. 4, H332; Skin Irrit. 2, H315; Eye Irrit. 2, H319; Aquatic Chronic 3, H412 	
Polyaminoamide adduct	2.5-<10%
() Skin Irrit. 2, H315; Eye Irrit. 2, H319; Skin Sens. 1, H317	
Butan-1-ol	≥1-<2.5%
♦ Flam. Liq. 3, H226; ♦ Eye Dam. 1, H318; ♦ Acute Tox. 4, H302; Skin Irrit. 2, H315; STOT SE 3, H335-H336	
2,4,6-tris(dimethylaminomethyl)phenol	≥1-<2.5%
♦ Skin Corr. 1C, H314; Eye Dam. 1, H318; ♦ Acute Tox. 4, H302	
	 Flam. Liq. 3, H226; STOT RE 2, H373; Asp. Tox. 1, H304; Acute Tox. 4, H312; Acute Tox. 4, H332; Skin Irrit. 2, H315; Eye Irrit. 2, H319; STOT SE 3, H335 Ethylbenzene Flam. Liq. 2, H225; STOT RE 2, H373; Asp. Tox. 1, H304; Acute Tox. 4, H332; Skin Irrit. 2, H315; Eye Irrit. 2, H319; Aquatic Chronic 3, H412 Polyaminoamide adduct Skin Irrit. 2, H315; Eye Irrit. 2, H319; Skin Sens. 1, H317 Butan-1-ol Flam. Liq. 3, H226; Eye Dam. 1, H318; Acute Tox. 4, H302; Skin Irrit. 2, H315; STOT SE 3, H335-H336 2,4,6-tris(dimethylaminomethyl)phenol

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SECTION 4: First aid measures

- 4.1 Description of first aid measures
- General information: Immediately remove any clothing soiled by the product.
- After inhalation:
- Supply fresh air and to be sure call for a doctor.
- In case of unconsciousness place patient stably in side position for transportation.
- · After skin contact: Immediately rinse with water.
- After eye contact: Rinse opened eye for several minutes under running water. Then consult a doctor.
- · After swallowing: If symptoms persist consult doctor.
- 4.2 Most important symptoms and effects, both acute and delayed No further relevant information available.
- 4.3 Indication of any immediate medical attention and special treatment needed

No further relevant information available.

SECTION 5: Firefighting measures

- · 5.1 Extinguishing media
- Suitable extinguishing agents:
- CO2, powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
- For safety reasons unsuitable extinguishing agents: Water with full jet
- 5.2 Special hazards arising from the substance or mixture
- During heating or in case of fire poisonous gases are produced.
- 5.3 Advice for firefighters
- · Protective equipment: Mouth respiratory protective device.

SECTION 6: Accidental release measures

- 6.1 Personal precautions, protective equipment and emergency procedures Mount respiratory protective device.
- Wear protective equipment. Keep unprotected persons away.
- 6.2 Environmental precautions: Do not allow to enter sewers/ surface or ground water.
- 6.3 Methods and material for containment and cleaning up: Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust). Use neutralising agent. Dispose contaminated material as waste according to item 13.

Ensure adequate ventilation.

6.4 Reference to other sections
 See Section 7 for information on safe handling.
 See Section 8 for information on personal protection equipment.
 See Section 13 for disposal information.

SECTION 7: Handling and storage

- 7.1 Precautions for safe handling Ensure good ventilation/exhaustion at the workplace.
- Prevent formation of aerosols. • Information about fire - and explosion protection:
- Keep ignition about fire and exposion protection Keep ignition sources away - Do not smoke. Protect against electrostatic charges. Keep respiratory protective device available.

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- \cdot 7.2 Conditions for safe storage, including any incompatibilities
- · Storage:

• Requirements to be met by storerooms and receptacles: No special requirements.

- · Information about storage in one common storage facility: Store away from foodstuffs.
- Further information about storage conditions: Keep container tightly sealed.
- · Storage class: 3

• 7.3 Specific end use(s) No further relevant information available.

SECTION 8: Exposure controls/personal protection

· 8.1 Control parameters

· Ingredients with limit values that require monitoring at the workplace:

1330-20-7 Xylene

WEL Short-term value: 441 mg/m³, 100 ppm Long-term value: 220 mg/m³, 50 ppm Sk; BMGV

100-41-4 Ethylbenzene

WEL Short-term value: 552 mg/m³, 125 ppm Long-term value: 441 mg/m³, 100 ppm Sk

71-36-3 Butan-1-ol

WEL Short-term value: 154 mg/m³, 50 ppm Sk

· Ingredients with biological limit values:

1330-20-7 Xylene

BMGV 650 mmol/mol creatinine Medium: urine Sampling time: post shift Parameter: methyl hippuric acid

• Additional information: The lists valid during the making were used as basis.

· 8.2 Exposure controls

- · Appropriate engineering controls No further data; see item 7.
- · Individual protection measures, such as personal protective equipment

· General protective and hygienic measures:

Keep away from foodstuffs, beverages and feed. Immediately remove all soiled and contaminated clothing Wash hands before breaks and at the end of work. Store protective clothing separately. Avoid contact with the eyes. Avoid contact with the eyes and skin.

• Respiratory protection:



In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use self-contained respiratory protective device.

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· Hand protection

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation



Protective gloves (EN 374)

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation. \cdot *Material of gloves*

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

· Breakthrough time of glove material

The exact break trough time has to be found out by the manufacturer of the protective gloves and has to be observed.

· Eye/face protection



Tightly sealed goggles

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical p	roperties
General Information	
Physical state	Fluid
Colour:	According to product specification
Odour:	Characteristic
Odour threshold:	Not determined.
Melting point/freezing point:	Undetermined.
Boiling point or initial boiling point and boiling	
range	136 °C (100-41-4 Ethylbenzene)
Flammability	Flammable.
Lower and upper explosion limit	
Lower:	1 Vol % (100-41-4 Ethylbenzene)
Upper:	7.8 Vol % (100-41-4 Ethylbenzene)
Flash point:	24 °C (DIN EN ISO 1523:2002, 1330-20-7 Xylene)
Ignition temperature:	430 °C (DIN 51794, 100-41-4 Ethylbenzene)
Decomposition temperature:	Not determined.
pH I I	Not determined.
Viscosity:	
Kinematic viscosity	Not determined.
Dynamic at 20 °C:	1,500 mPas
Solubility	
water:	Not miscible or difficult to mix.
Partition coefficient n-octanol/water (log value)	Not determined.
Vapour pressure at 20 °C:	9.5 hPa (100-41-4 Ethylbenzene)
Density and/or relative density	
Density at 20 °C:	0.89 g/cm³ (DIN EN ISO 2811-1)
Relative density	Not determined.
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Vapour density	(Contd. of page : Not determined.
1 1	Not determined.
9.2 Other information	
Appearance:	
Form:	Fluid
Important information on protection of heal	lth and
environment, and on safety.	
Auto-ignition temperature:	Product is not selfigniting.
Explosive properties:	Product is not explosive. However, formation of
	explosive air/vapour mixtures are possible.
Solvent content:	
VOC (EC)	82.95 %
Solids content (weight-%):	17.0 %
Change in condition	
Evaporation rate	Not determined.
Information with regard to physical hazard	classes
Explosives	Void
Flammable gases	Void
Aerosols	Void
Oxidising gases	Void
Gases under pressure	Void
Flammable liquids	Flammable liquid and vapour.
Flammable solids	Void
Self-reactive substances and mixtures	Void
Pyrophoric liquids	Void
Pyrophoric solids	Void
Self-heating substances and mixtures	Void
Substances and mixtures, which emit flamm	
gases in contact with water	Void
Oxidising liquids	Void
Oxidising solids	Void
Organic peroxides	Void
Corrosive to metals	Void
Desensitised explosives	Void

SECTION 10: Stability and reactivity

· 10.1 Reactivity No further relevant information available.

· 10.2 Chemical stability

- Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.
- · 10.3 Possibility of hazardous reactions No dangerous reactions known.
- 10.4 Conditions to avoid No further relevant information available.
- 10.5 Incompatible materials: No further relevant information available.
- · 10.6 Hazardous decomposition products: Carbon monoxide

SECTION 11: Toxicological information

· 11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

• Acute toxicity Based on available data, the classification criteria are not met.

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(Contd. of page 6) · LD/LC50 values relevant for classification: 1330-20-7 Xylene Oral LD50 5,251 mg/kg (rat) Dermal LD50 >5,000 mg/kg (rabbit) Inhalative LC50/4 h 29 mg/l (rat) · Skin corrosion/irritation Causes skin irritation. · Serious eye damage/irritation Causes serious eye damage. · Respiratory or skin sensitisation May cause an allergic skin reaction. · STOT-single exposure May cause respiratory irritation. • STOT-repeated exposure May cause damage to organs through prolonged or repeated exposure. · 11.2 Information on other hazards · Endocrine disrupting properties None of the ingredients is listed. **SECTION 12: Ecological information**

· 12.1 Toxicity

- Aquatic toxicity: No further relevant information available.
- · 12.2 Persistence and degradability No further relevant information available.
- 12.3 Bioaccumulative potential No further relevant information available.
- 12.4 Mobility in soil No further relevant information available.
- · 12.5 Results of PBT and vPvB assessment
- **PBT:** Not applicable.
- · vPvB: Not applicable.
- · 12.6 Endocrine disrupting properties

The product does not contain substances with endocrine disrupting properties.

- · 12.7 Other adverse effects
- Additional ecological information:
- General notes:

Water hazard class 2 (German Regulation) : hazardous for water

Do not allow product to reach ground water, water course or sewage system.

Must not reach sewage water or drainage ditch undiluted or unneutralised.

Danger to drinking water if even small quantities leak into the ground.

SECTION 13: Disposal considerations

· 13.1 Waste treatment methods

· Recommendation

Must not be disposed together with household garbage. Do not allow product to reach sewage system.

- · Uncleaned packaging:
- · Recommendation:

Packagings that may not be cleansed are to be disposed of in the same manner as the product.

SECTION 14: Transport information

· 14.1 UN number or ID number · ADR, IMDG, IATA

UN1263

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14.2 UN proper shipping name ADR IMDG, IATA	UN1263 PAINT RELATED MATERIAL PAINT RELATED MATERIAL
14.3 Transport hazard class(es)	
ADR	
Class Label	3 (F1) Flammable liquids.
	5
IMDG, IATA	
Class Label	3 Flammable liquids. 3
14.4 Packing group	
ADR, IMDG, IATA	III
14.5 Environmental hazards:	Not applicable.
14.6 Special precautions for user	Warning: Flammable liquids.
Hazard identification number (Kemler code):	30
EMS Number:	<i>F-E,<u>S-E</u></i>
Stowage Category	A
14.7 Maritime transport in bulk according to IM	
instruments	Not applicable.
Transport/Additional information:	
ADR	
Limited quantities (LQ)	5L
Transport category	3
Tunnel restriction code	D/E
IMDG	
Limited quantities (LQ)	5L
UN "Model Regulation":	UN 1263 PAINT RELATED MATERIAL, 3, III

SECTION 15: Regulatory information

· 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

· Directive 2012/18/EU

· Named dangerous substances - ANNEX I None of the ingredients is listed.

· Seveso category P5c FLAMMABLE LIQUIDS

• Qualifying quantity (tonnes) for the application of lower-tier requirements 5,000 t

 $\cdot \tilde{Q}$ ualifying quantity (tonnes) for the application of upper-tier requirements 50,000 t

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National regulations:
 Additional classification according to Decree on Hazardous Materials, Annex II:

Class	Share in %
NK	50-100

· 15.2 Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· Relevant phrases

H225 Highly flammable liquid and vapour.

H226 Flammable liquid and vapour.

H302 Harmful if swallowed.

H304 May be fatal if swallowed and enters airways.

H312 Harmful in contact with skin.

H314 Causes severe skin burns and eye damage.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H318 Causes serious eye damage.

H319 Causes serious eye irritation.

H332 Harmful if inhaled.

H335 May cause respiratory irritation.

H336 May cause drowsiness or dizziness.

H373 May cause damage to organs through prolonged or repeated exposure.

H412 Harmful to aquatic life with long lasting effects.

· Classification according to Regulation (EC) No 1272/2008

The classification of the mixture is generally based on the calculation method using substance data according to Regulation (EC) No 1272/2008.

• Abbreviations and acronyms: ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road) IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

GHS: Globally Harmonised System of Classification and Labelling of Chemicals

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances CAS: Chemical Abstracts Service (division of the American Chemical Society)

VOC: Volatile Organic Compounds (USA, EU)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

Flam. Liq. 2: Flammable liquids – Category 2

Flam. Liq. 3: Flammable liquids – Category 3

Acute Tox. 4: Acute toxicity – Category 4

Skin Corr. 1C: Skin corrosion/irritation – Category 1C

Skin Irrit. 2: Skin corrosion/irritation – Category 2

Eye Dam. 1: Serious eye damage/eye irritation – Category 1

Eye Irrit. 2: Serious eye damage/eye irritation – Category 2

Skin Sens. 1: Skin sensitisation – Category 1

STOT SE 3: Specific target organ toxicity (single exposure) – Category 3

STOT RE 2: Specific target organ toxicity (repeated exposure) – Category 2

Asp. Tox. 1: Aspiration hazard – Category 1

Aquatic Chronic 3: Hazardous to the aquatic environment - long-term aquatic hazard – Category 3

• * Data compared to the previous version altered.